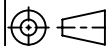


DIA.X PITCH	A	B	C	D	PART NUMBER	HOLE SIZE
M4 X 0.7	5.97-5.90	0.35-0.25	0.65-0.55	5.00-4.70	000060549M01	Ø 6.0
M6 X 1.0	7.96-7.87	0.40-0.30	0.75-0.60	5.00-4.70	000060535M01	Ø 8.0
M8 X 1.25	10.45-10.34	0.50-0.35	0.90-0.75	6.50-6.14	000060374M01	Ø 10.5
M10 X 1.5	12.45-12.34	0.65-0.50	1.15-0.95	8.00-7.64	000060877M01	Ø 12.5

1. THREADS TO CONFIRM IS:4218 PROPERTY CLASS '6H'
2. '*' OPTIONAL ROUND HEAD / SQUARE HEAD.

MATERIAL:- LOW CARBON STEEL SAE 1010/1015

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.					MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.				
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989					E.R. / PROC.REQ.NO :		PART NO. :		
DIMENSIONS					12473		000060374M01		
LINEAR IN mm.	OVER UPTO	0.5 3	6 6	30 120	120 400	400 1000	1000 2000	2000 4000	
f FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v VERY COARSE (X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8	
ANGULAR IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.								
	OVER UPTO	-	10	50	120	400	-		
f FINE	(X.XXX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'			
m MEDIUM	(X.XX)								
c COARSE	(X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'			
v VERY COARSE (X)		± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'			
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.					MATERIAL : ## HEAT TREATMENT : HARDNESS 160HV (MIN)				
CAD ENGG.		NAME	SIGN	DATE	FIRST USED TRCR. MODEL				
DESIGNER					UPG 50				
CHECKER				22/09/99	SCALE 2:1 				
APPR.BY				23/09/99	SHEET 1 OF 1 UNIT QTY. : 1 WEIGHT : 0.006 Kg.				
COMPUTER GENERATED DRAWING		DO NOT CHANGE MANUALLY			# IN DOUBT, ASK DO NOT SCALE DRG SIZE : A4 ALL DIMENSIONS ARE IN mm.				
COMPUTER GENERATED DRAWING		DO NOT CHANGE MANUALLY			# IN DOUBT, ASK DO NOT SCALE DRG SIZE : A4 ALL DIMENSIONS ARE IN mm.				

6000000013965	AB		REDRAWN WITH 3D REF.	AR	NVC	RAW	08/02/19
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE